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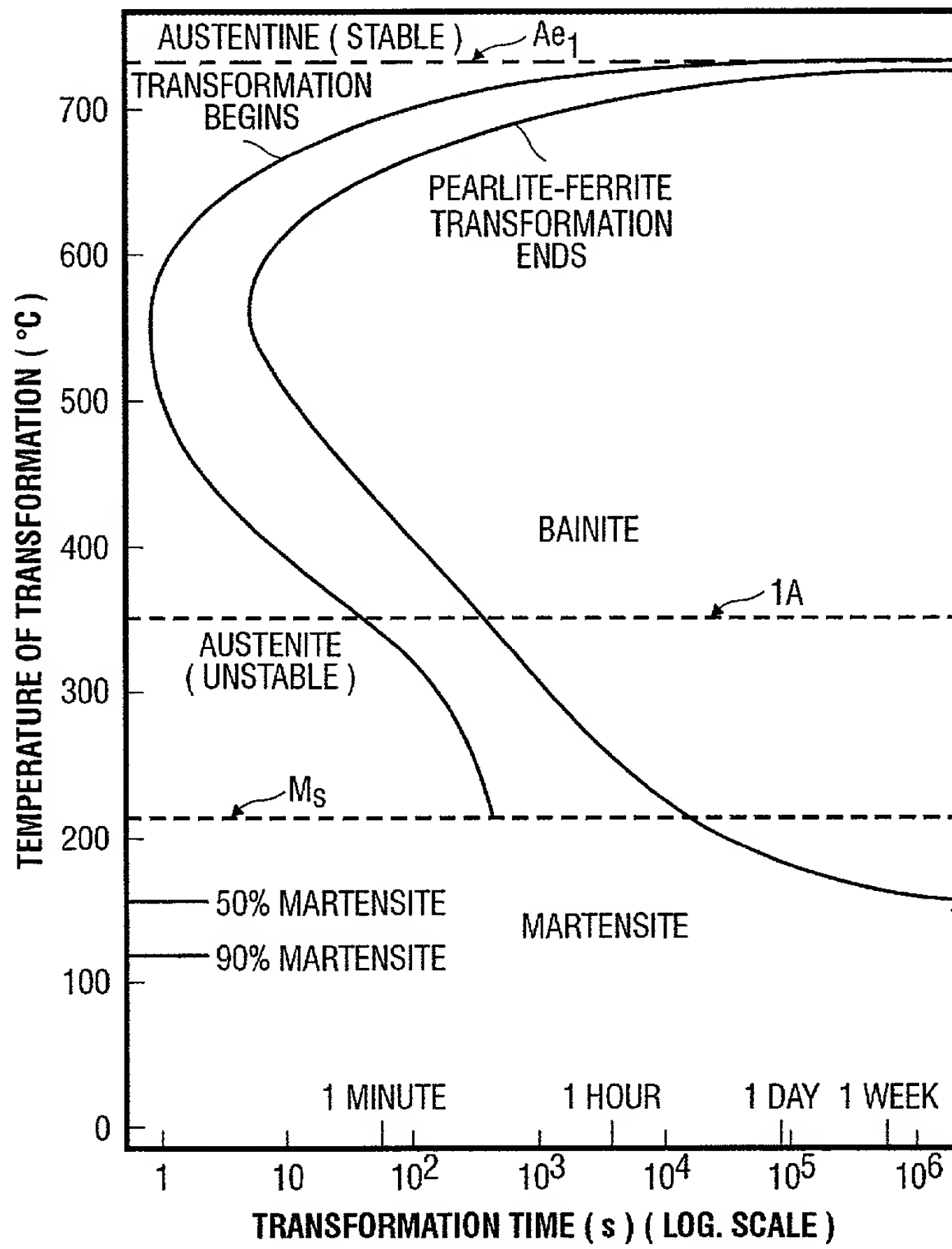


FIG. 1

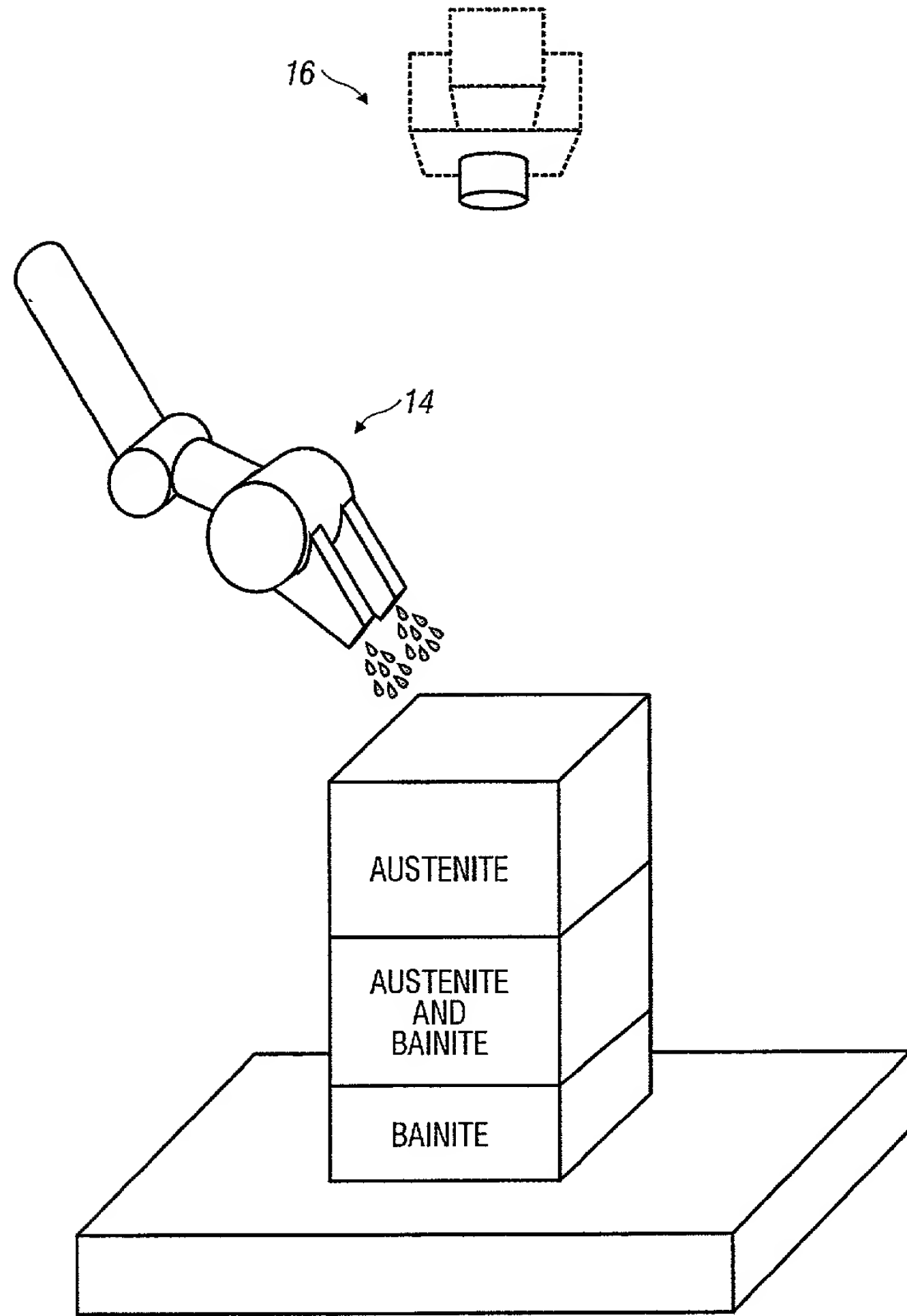


FIG. 1A

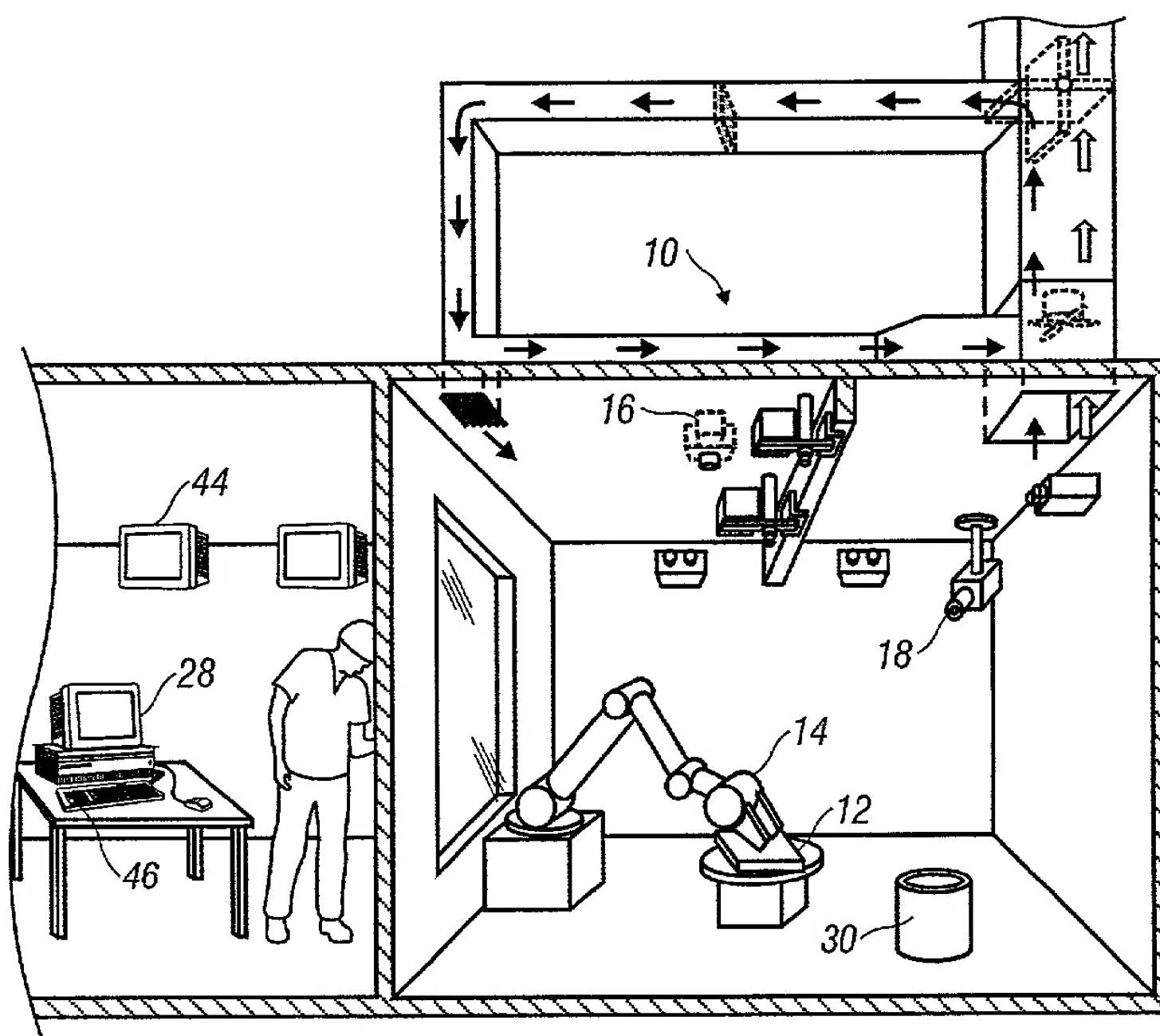
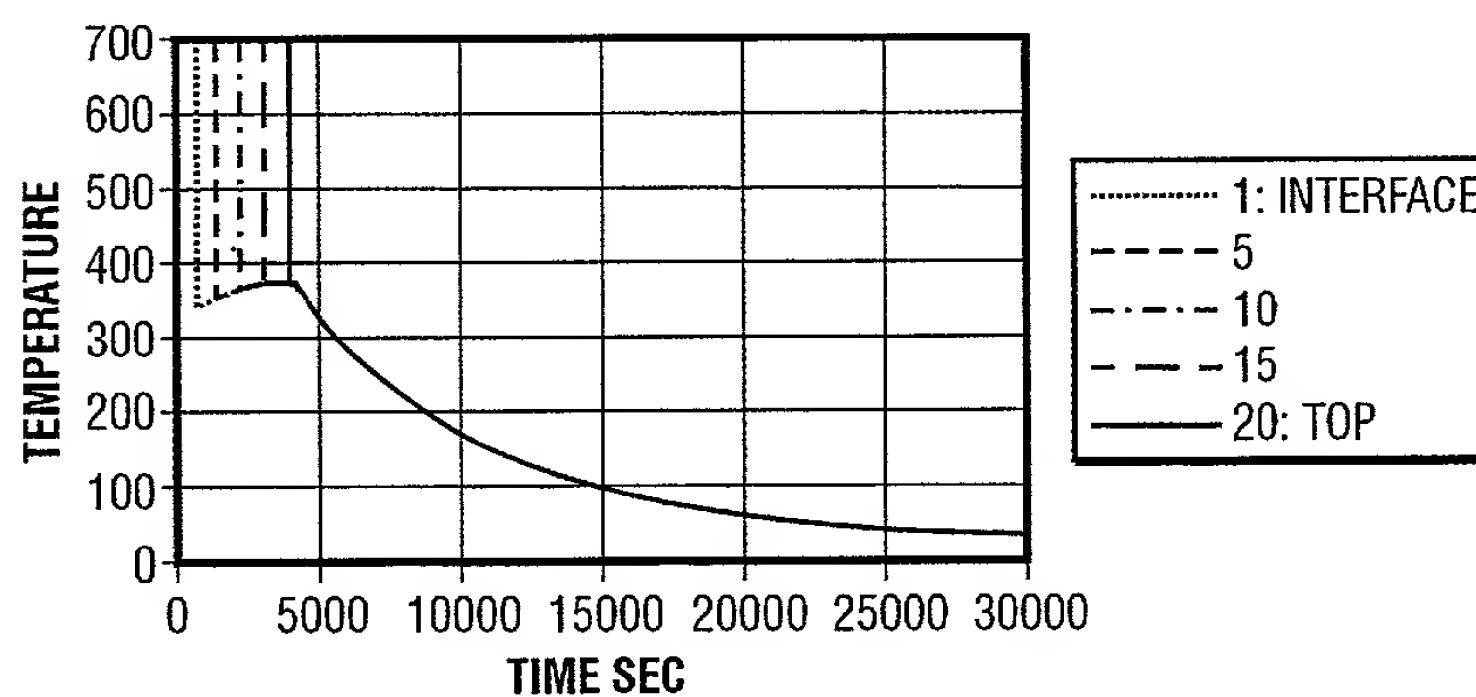
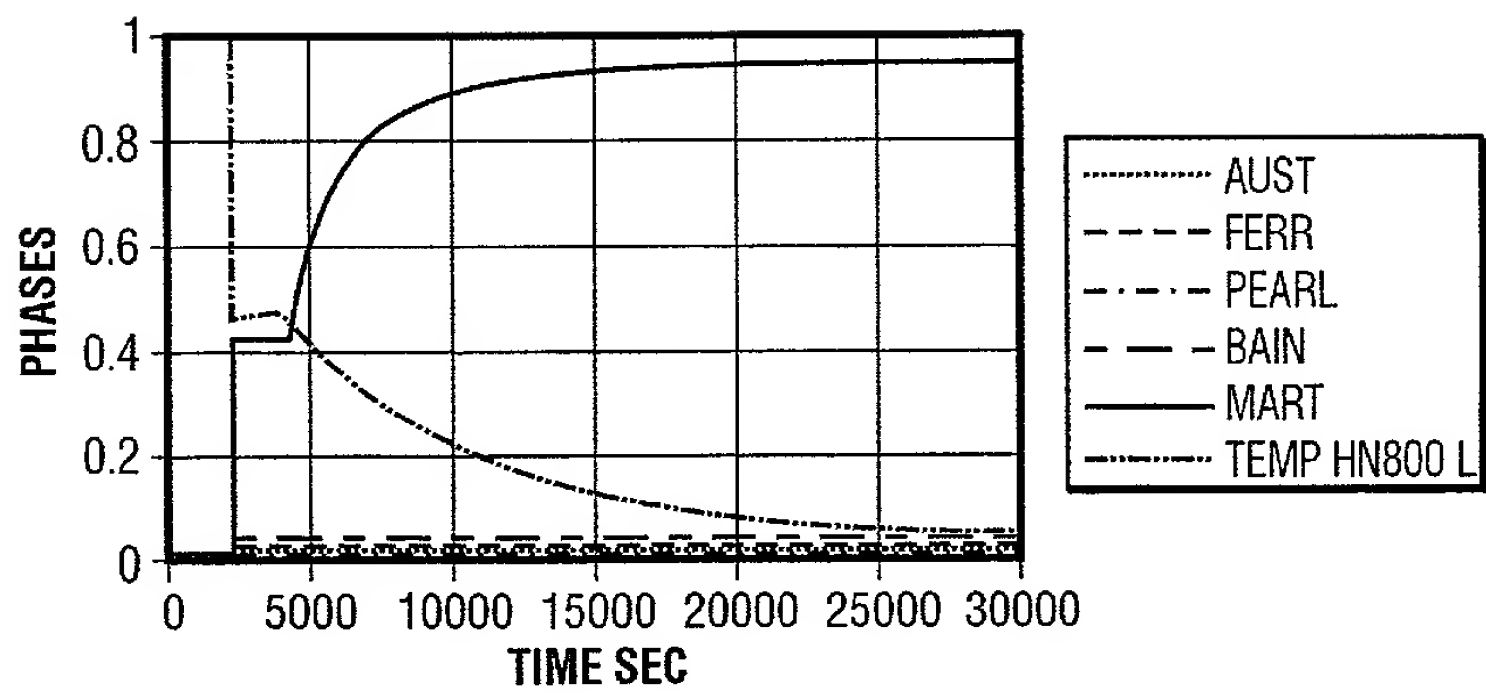


FIG. 2

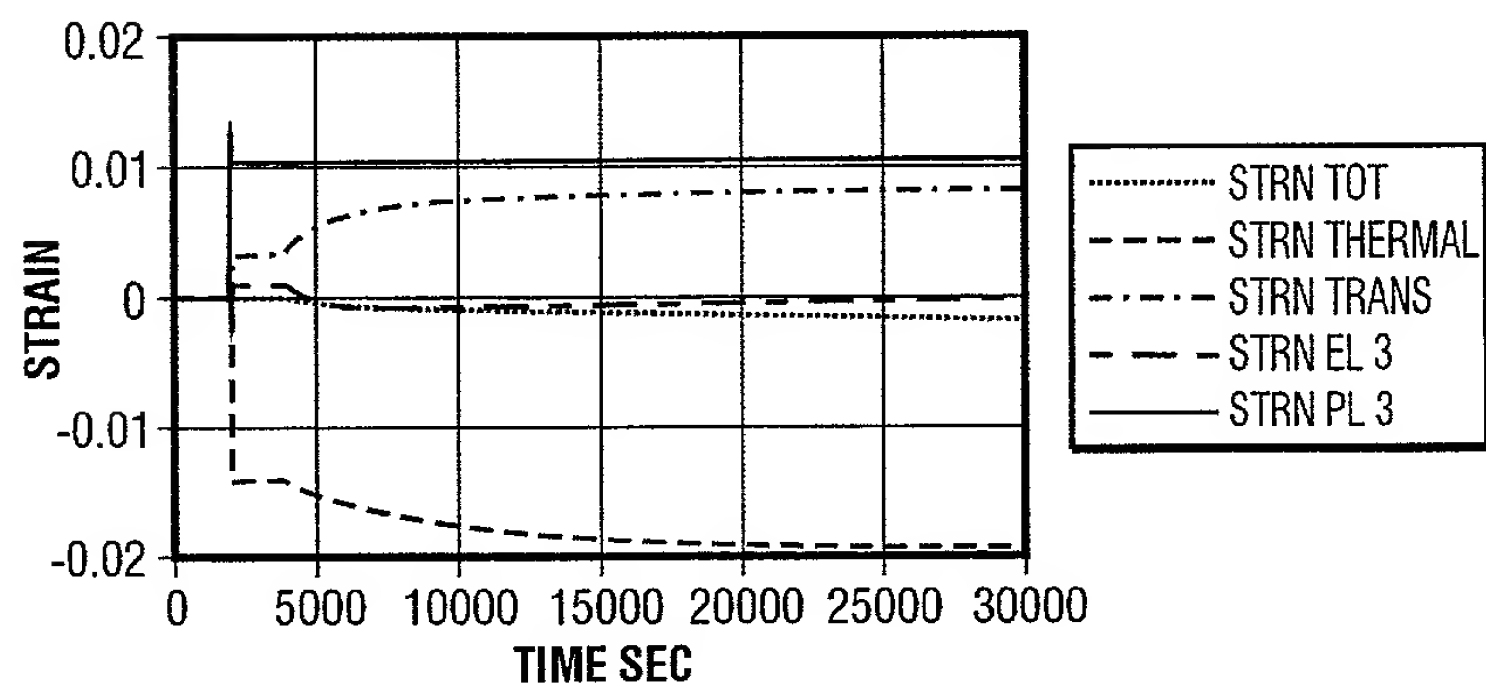


Temperature
FIG. 3

CONFIDENTIAL

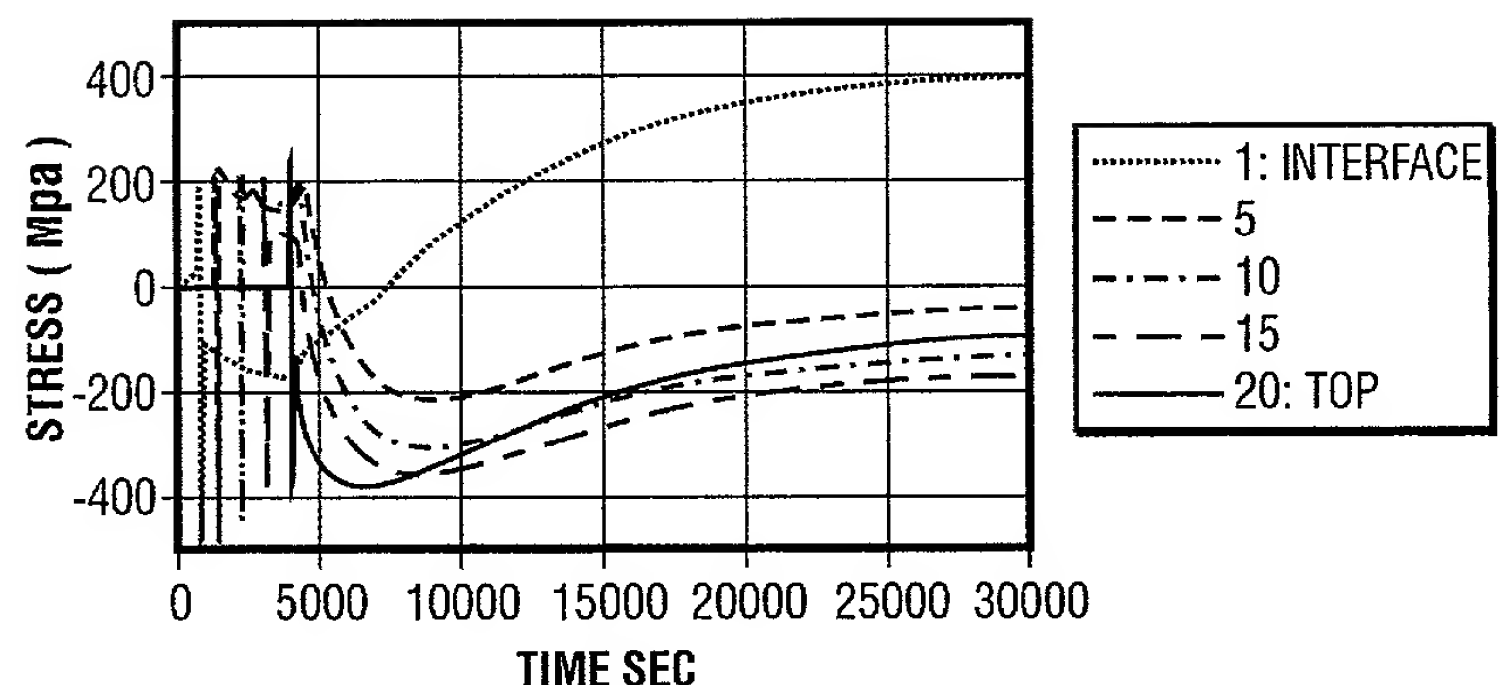


Phases, Position #10
FIG. 4

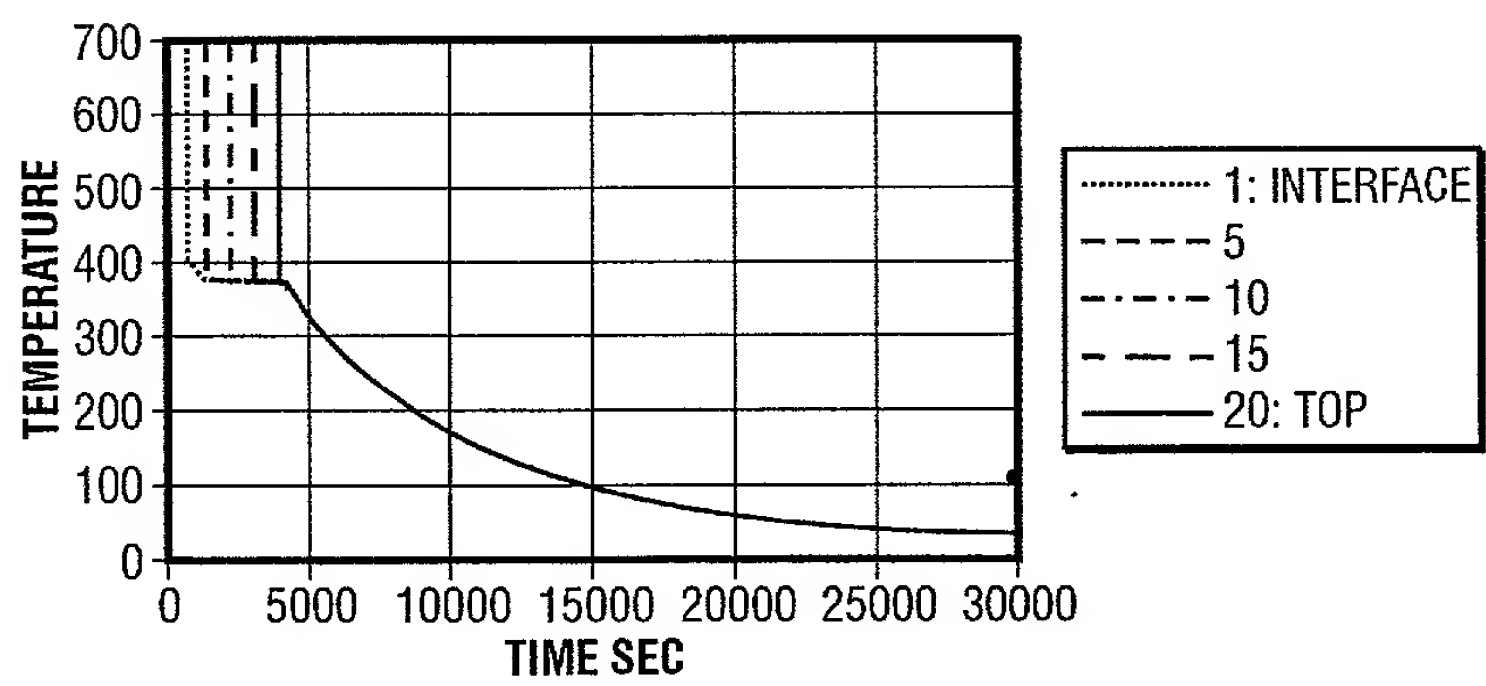


In-Plane Strains, Position #10
FIG. 5

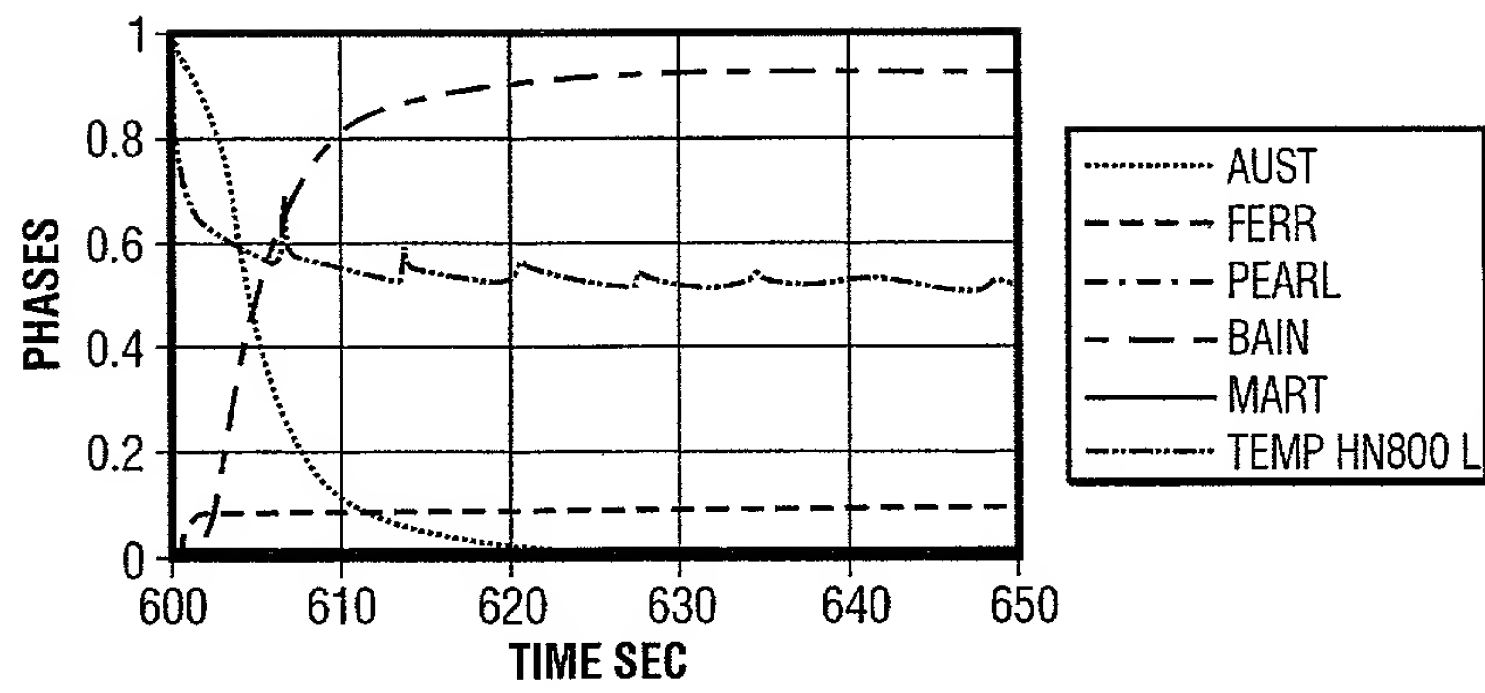
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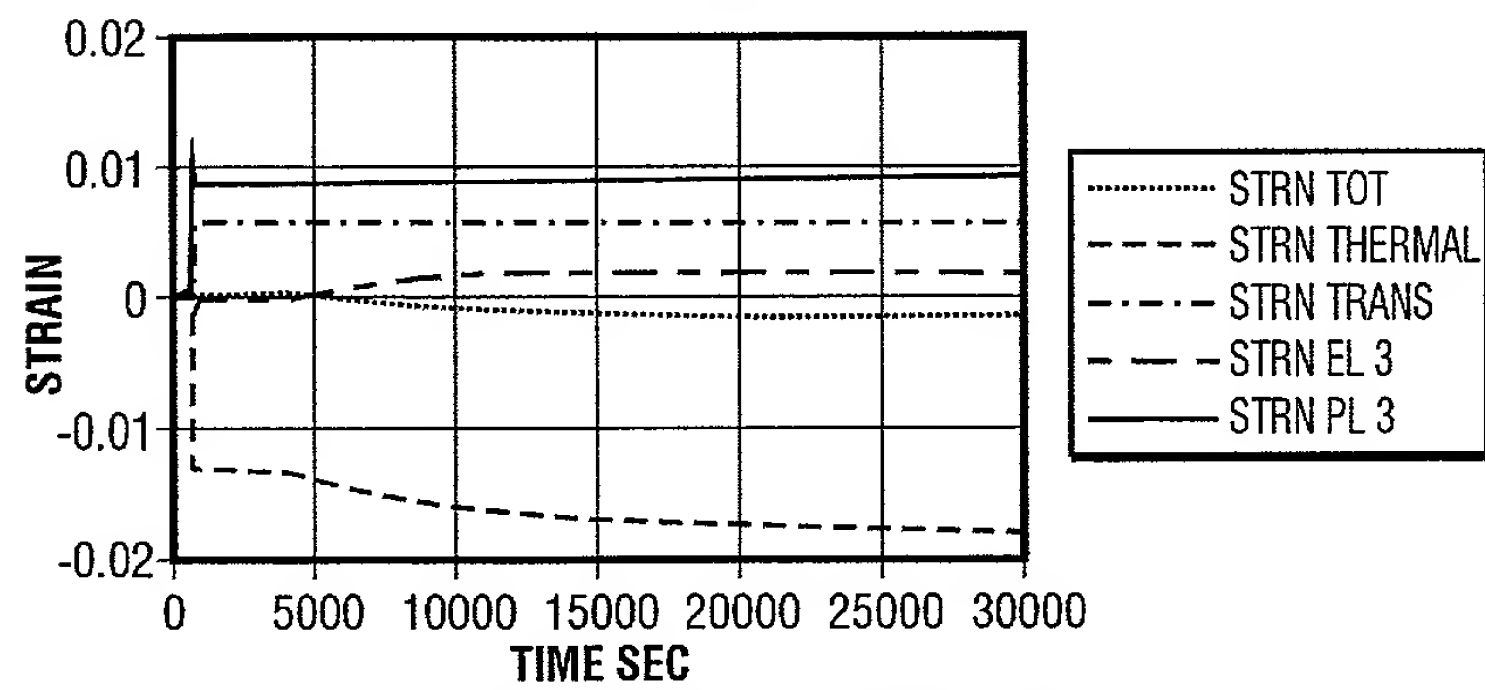
In-Plane Stress
FIG. 6



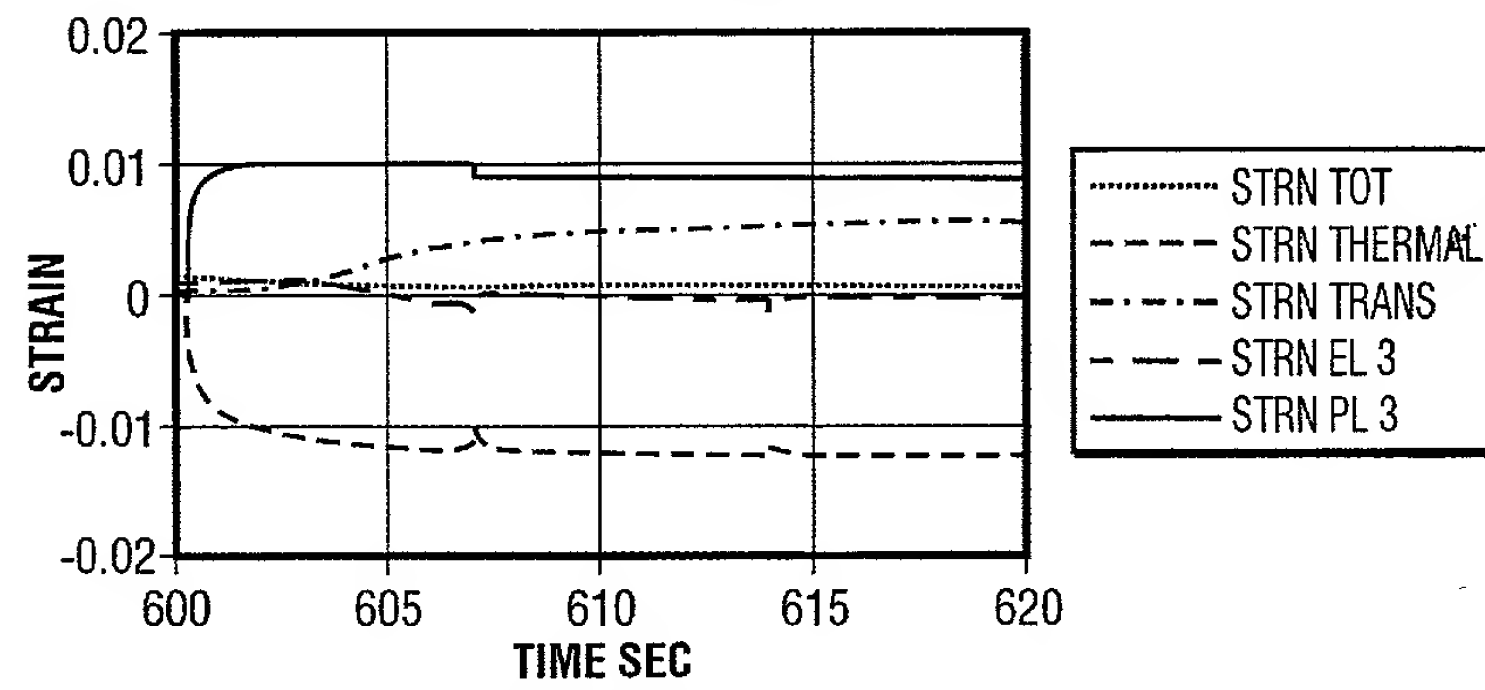
Temperature
FIG. 7



Phases, Position #1
FIG. 8

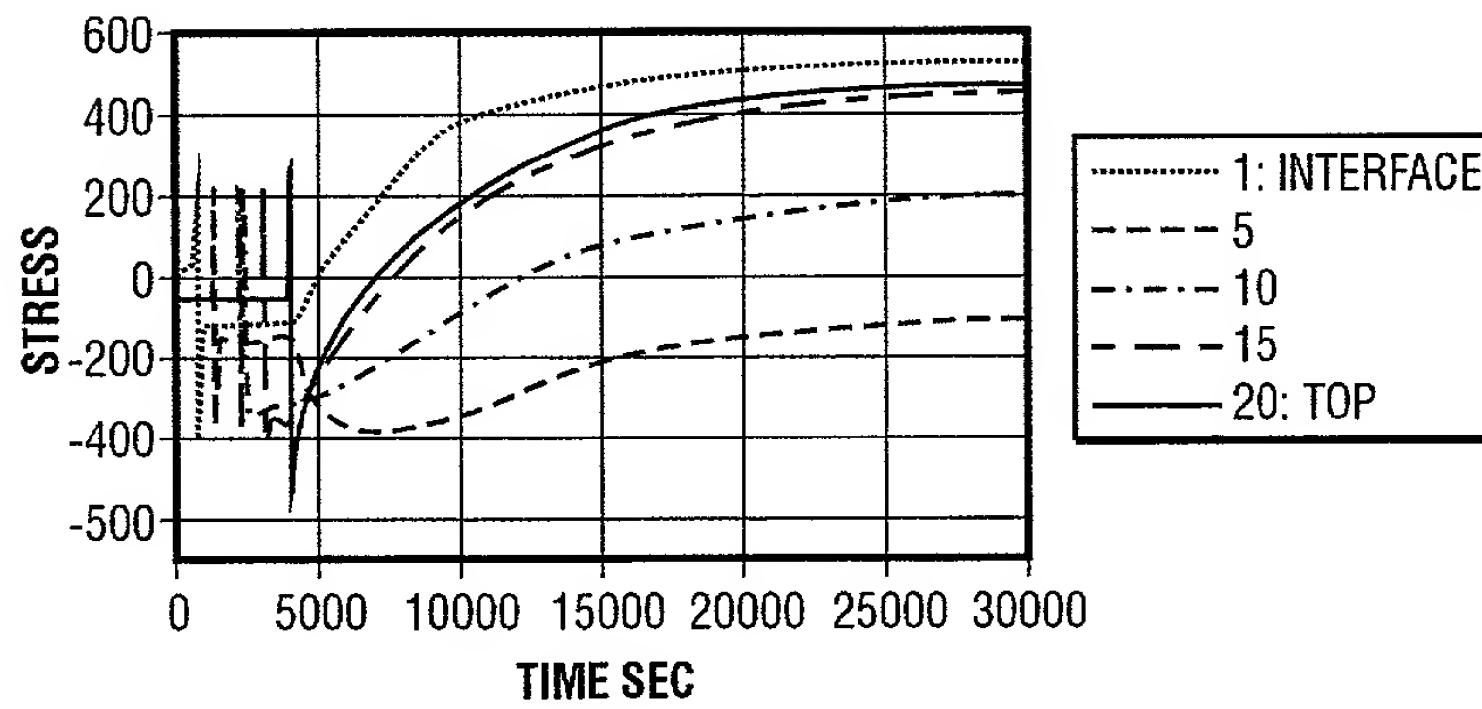


In-Plane Strains, Position #1
FIG. 9

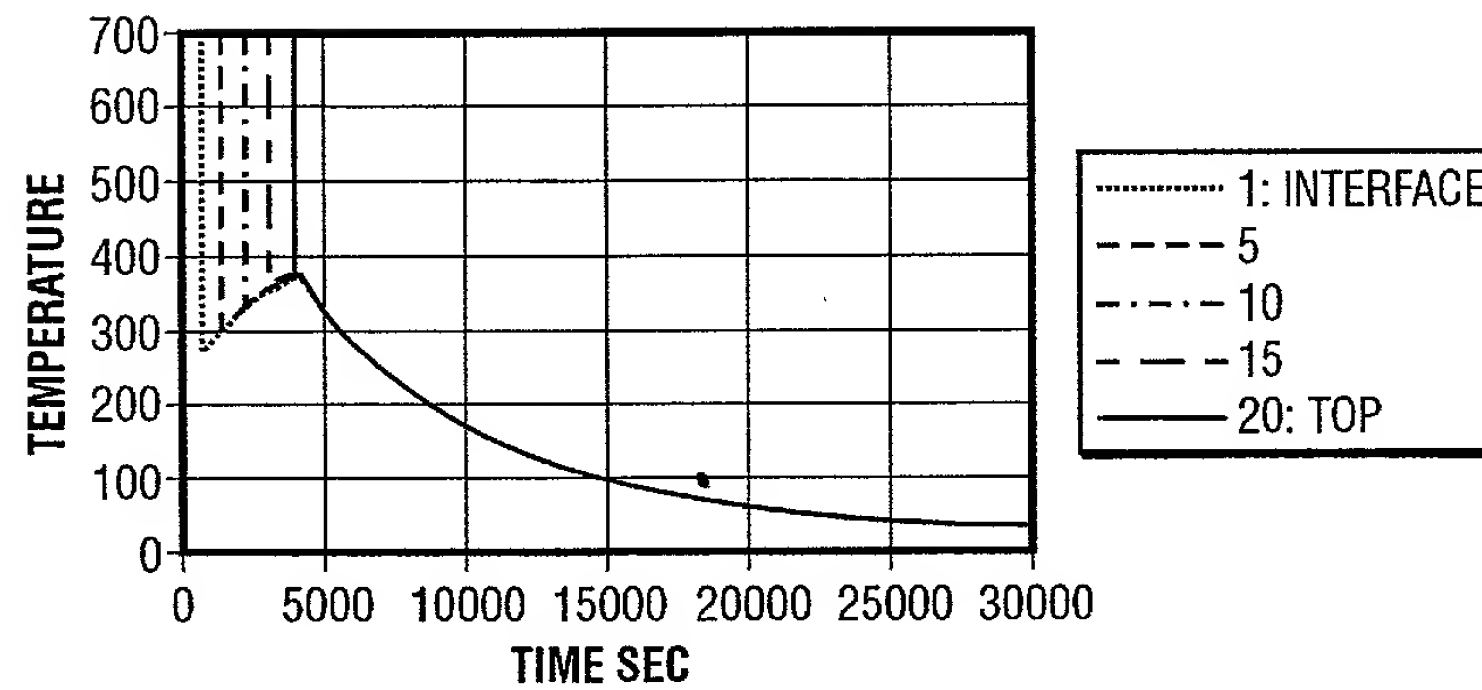


In-Plane Strains, Position #1
FIG. 10

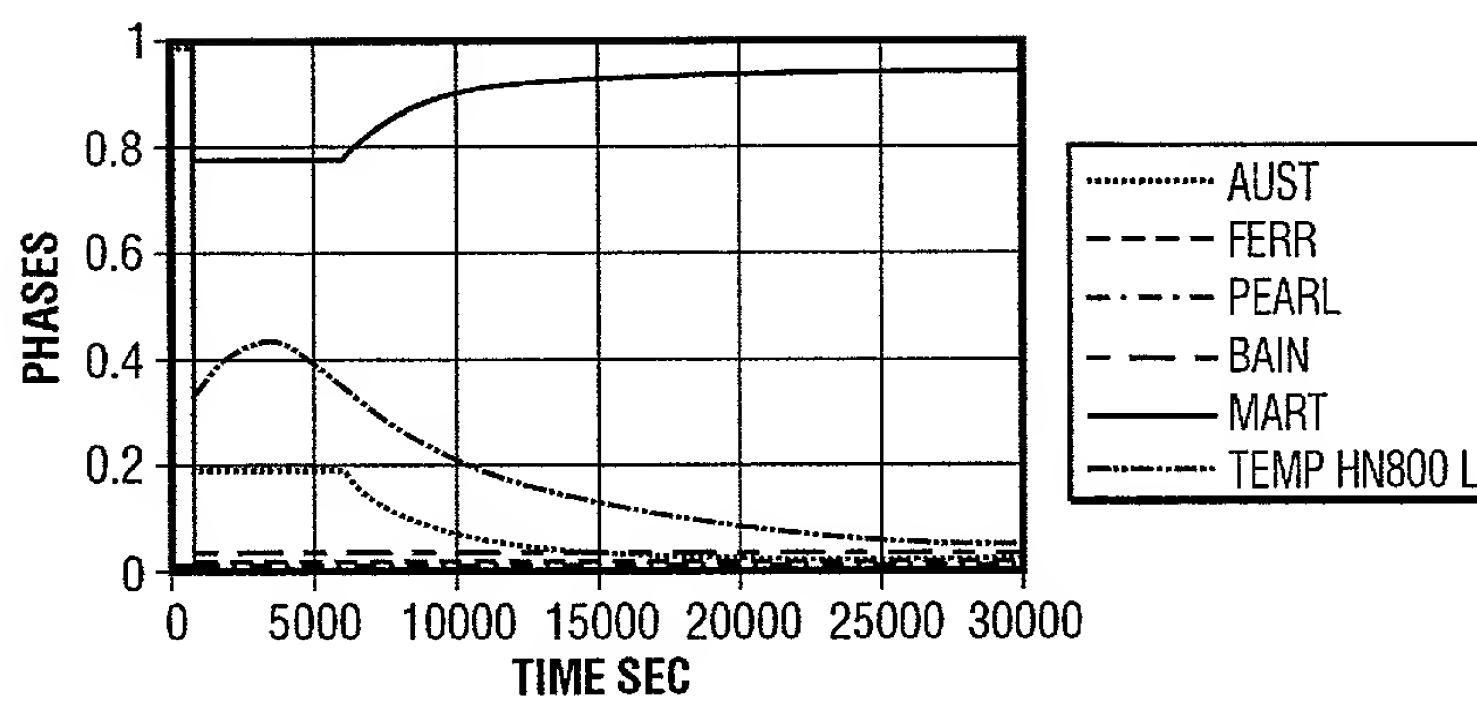
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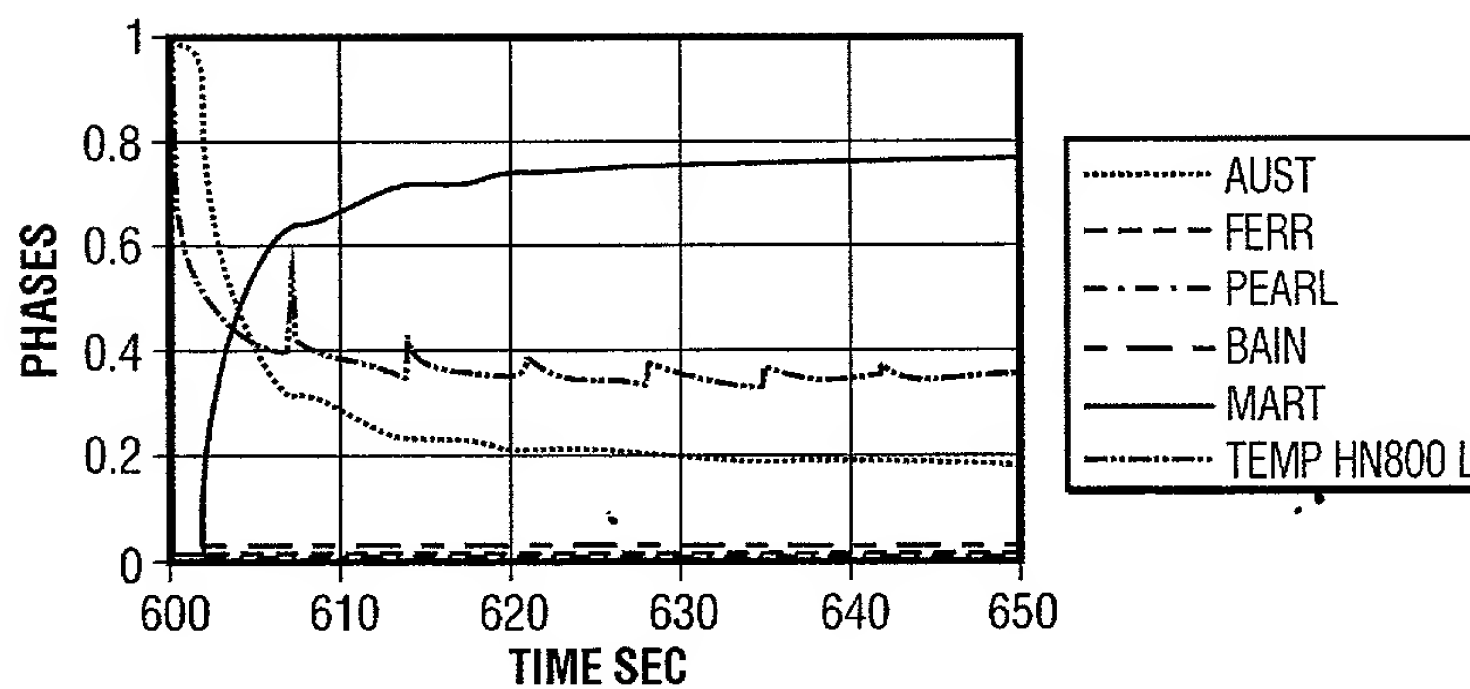
In-Plane Stress
FIG. 11



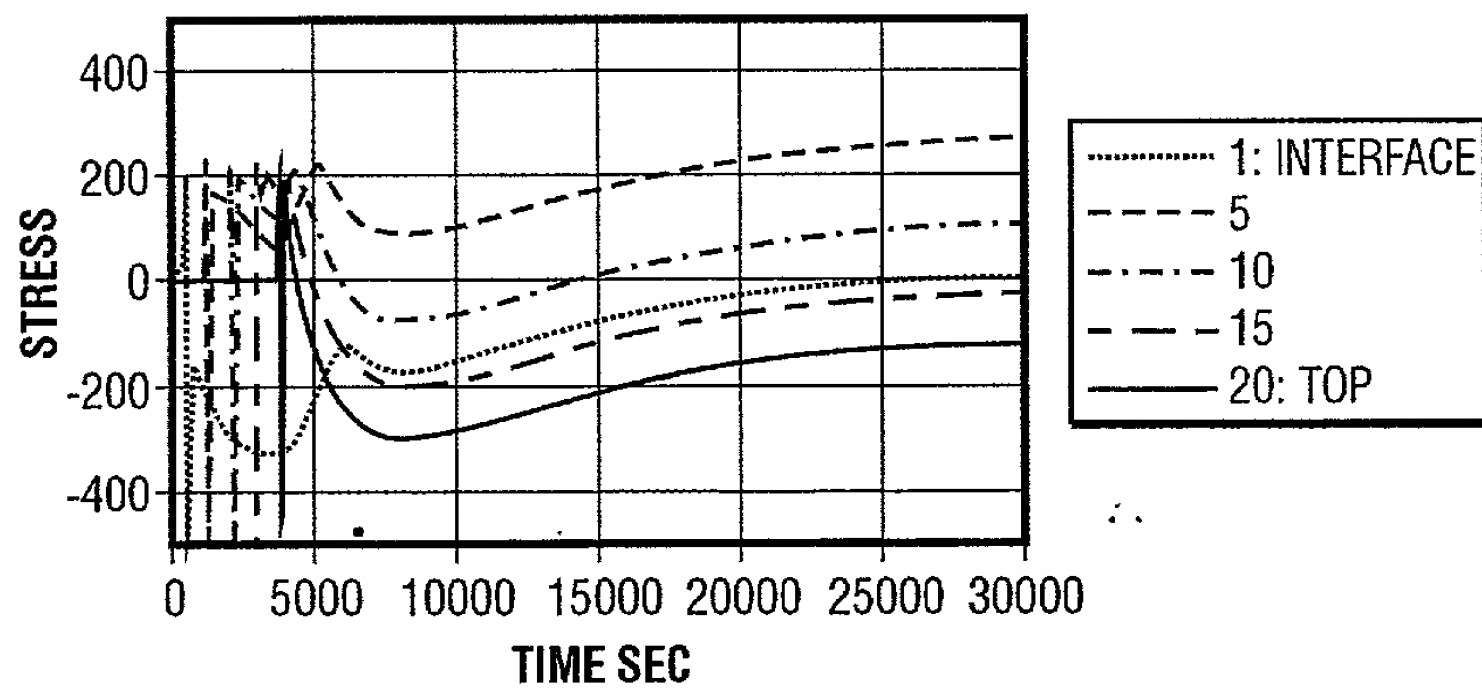
Temperature
FIG. 12



Phases, Position #1
FIG. 13



Phases, Position #1
FIG. 14



WARPAGE IN 0.001 INCH
FOR STEADY-STATE TEMP = 280° C

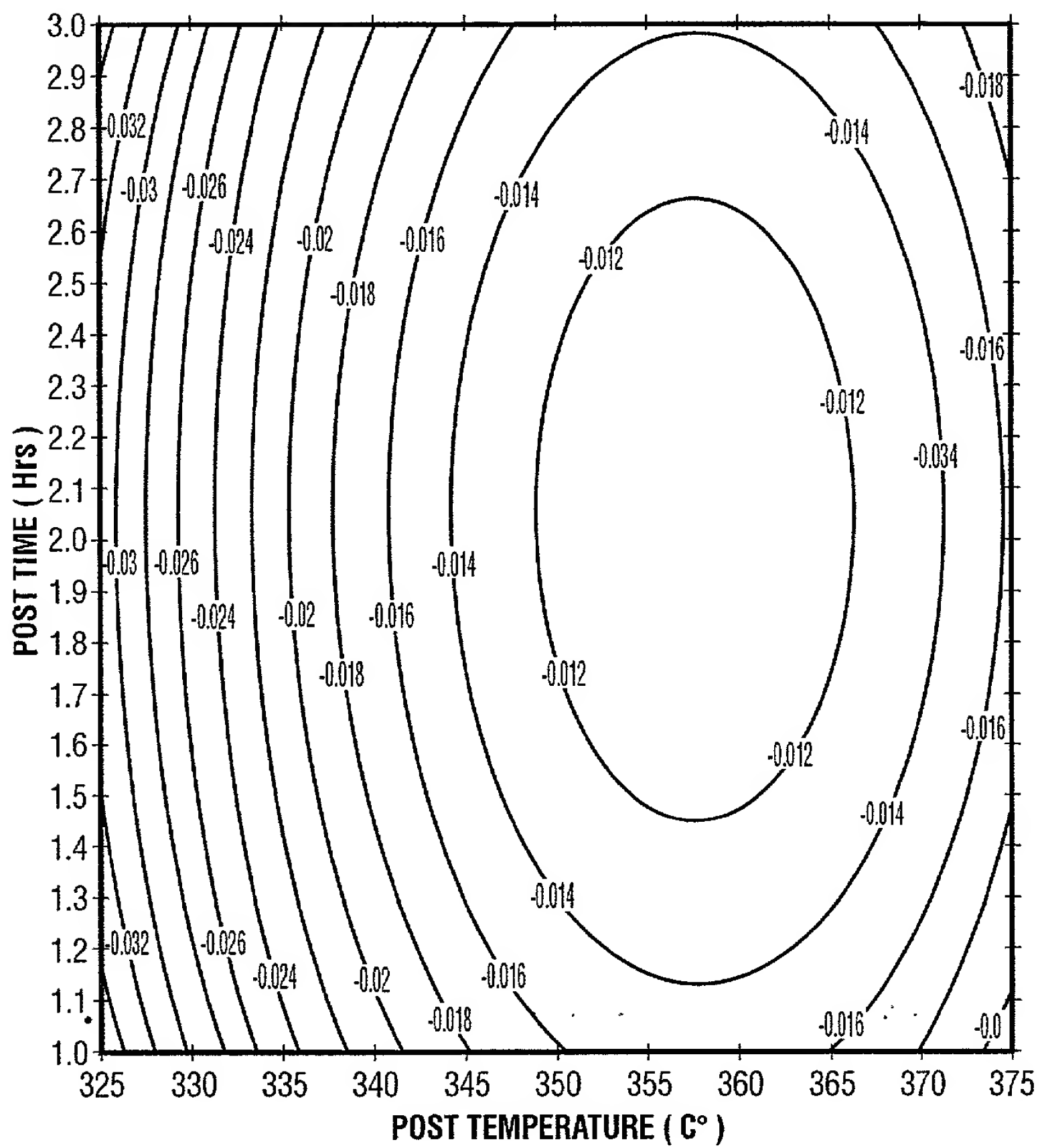
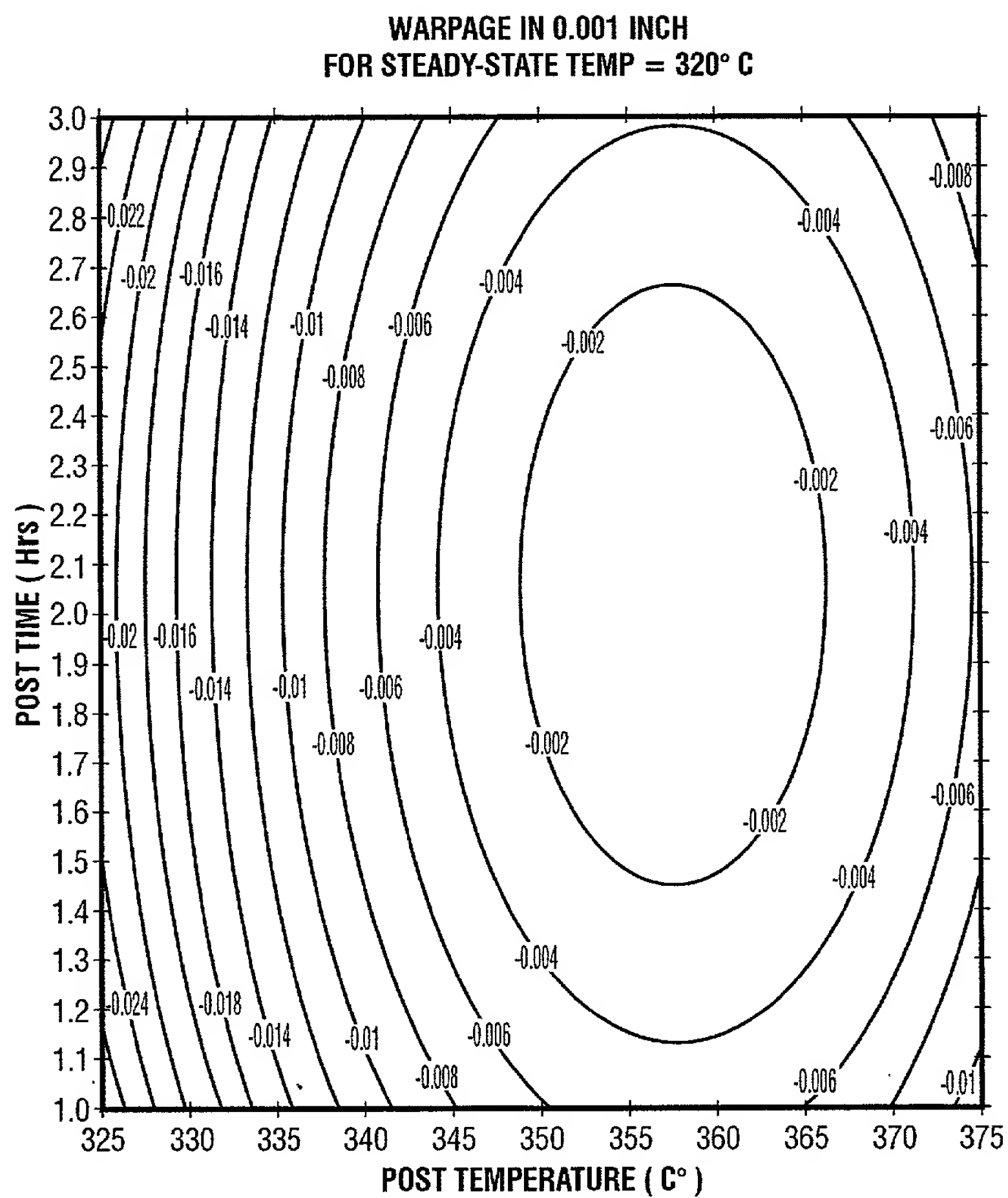
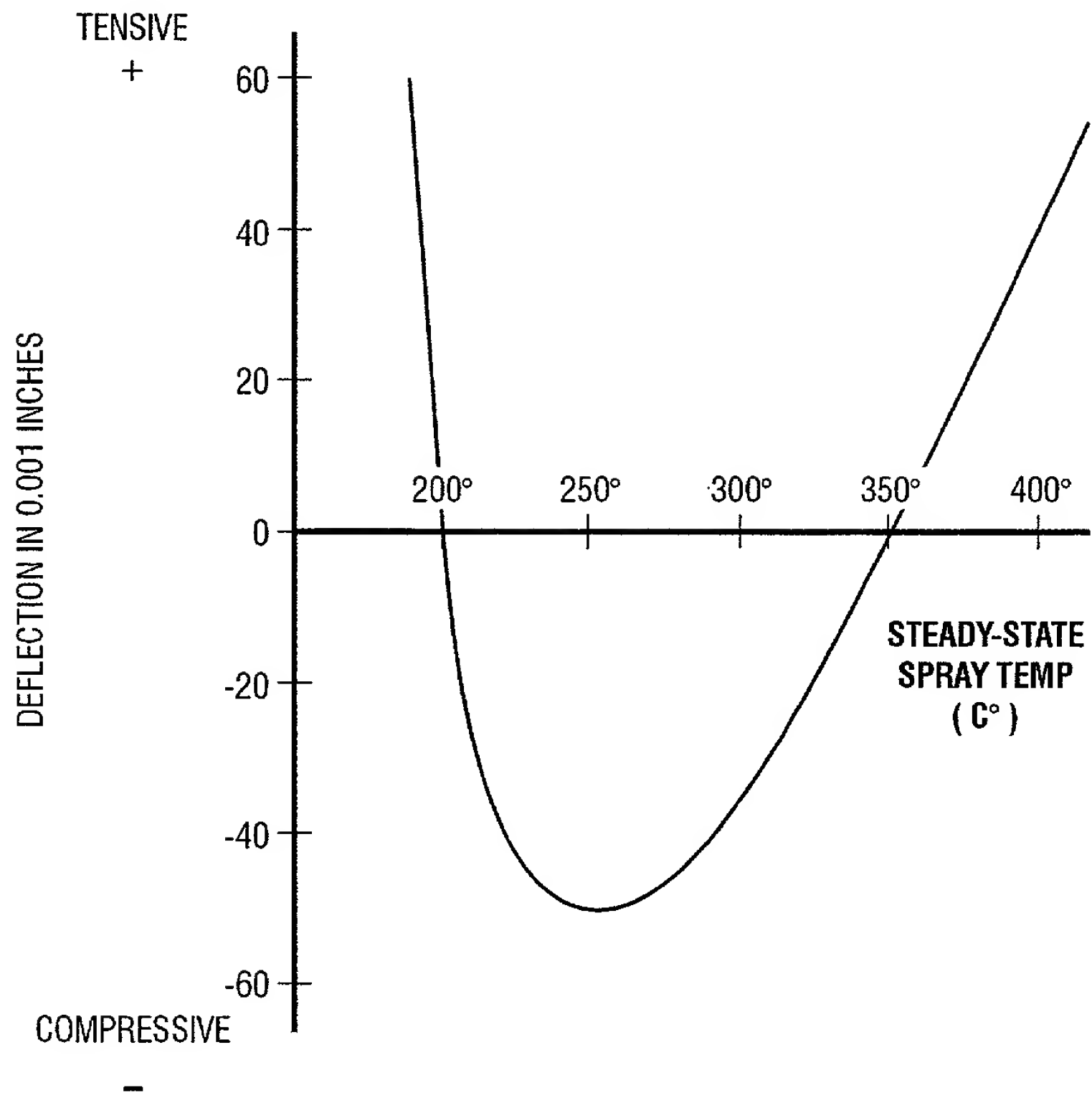


FIG. 17

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WARPAGE (OUT OF FLATNESS) OF SPRAYED METALLIC PLATE
VS. STEADY STATE SPRAY TEMPERATURE

FIG. 19